

## Work Order ID 51311



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Item ID: D2327-1

Accept



Setup Start



Revision ID: D

Stop



Item Name: Spacer Bushing

Start Date: 18/08/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 25/08/2009 Req'd Qty: 4.00



Customer:

Reference: 18/08/17

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2327	Rev D

100



Hardinge CNC LATHE SMALL

Hardinge

Hardinge CNC Lathe Small

Memo

0.00

4  
6

18/08/17

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

Memo

0.00

18/08/17  
4

4  
6

120



QC8- Inspect parts - second check

QC

Quality Control

Memo

0.00

18/08/17

4  
6

**Work Order ID 51311**

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Item ID:	D2327-1		Accept			Setup	Start			
Revision ID:	D						Stop			
Item Name:	Spacer Bushing									
Start Date:	18/08/2009	Start Qty:	4.00				Cust Item ID:			
Required Date:	25/08/2009	Req'd Qty:	4.00				Customer:			
Reference:							Run	Start		
Approvals:	Process Plan:	Date:		Tooling:	Date:			Stop		
	QC:	Date:		SPC (Y/N):	Date:					

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location:  Memo: Basket Cell	0.00 				4			
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 							 

# Picklist Print

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Work Order ID: 51311



Parent Item: D2327-1RevD



Parent Item Name: Spacer Bushing

Start Date: 18/08/2009

Required Date: 25/08/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375 		Purchased		No		100	f	10.7932	0.7457			

304 ROUND BAR 0.375

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	10.79317895	
110166	3.32	
110472	6.41	
112058	1.06317895	

*18/08/09* *.66*

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Spacer Bushing	<b>Part Number:</b>	<b>D2327-1</b>
<b>Inspection Dwg:</b> D2327 <b>Rev:</b> D		<b>Page 1 of 1</b>

# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article Prototype

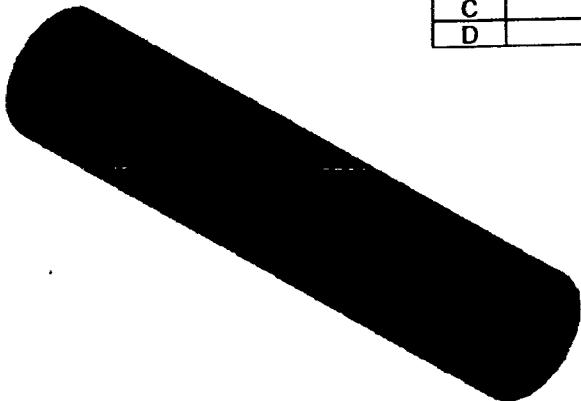
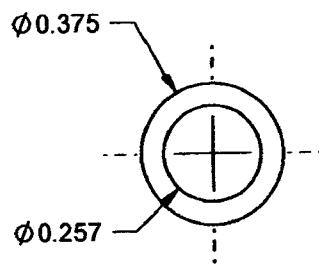
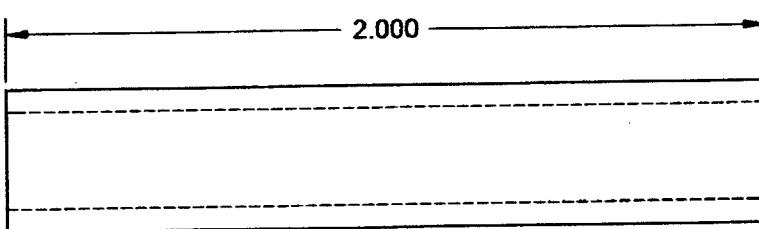
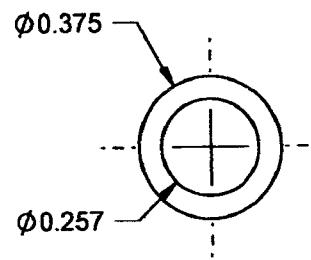
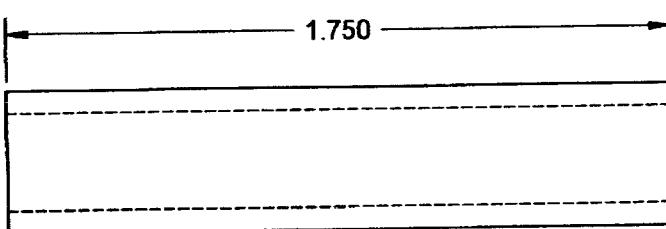
Measured by:		Audited by:		Prototype Approval:	N/A
Date:	09.08.17	Date:	09.08.17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	06.11.24	Dwg Revision revised	KJ/JLM	
C	08.02.01	Tolerance revised for Ø0.375	KJ/EC/DD	

**DART**

DESIGN <b>BW</b>	DRAWN BY <b>CB</b>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. <b>D2327</b>	REV. D SHEET 1 OF 1
DATE <b>06.10.12</b>		TITLE <b>SPACER BUSHING</b>	SCALE 2:1

REV	DATE	DESCRIPTION
A	94.12.17	NEW ISSUE
B	95.12.06	LENGTH CHANGE
C	03.05.13	303 SS SPEC ADDED
D	06.10.12	REMOVE 303 SS MATERIAL

**RELEASED**06.11.14 *TH***D2327-1 SPACER BUSHING****D2327-3 SPACER BUSHING****NOTES:**

- 1) MATERIAL: AISI 304/316 SS,  $\phi 0.375$ , 0.065 WALL SEAMLESS ROUND TUBING  
(REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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